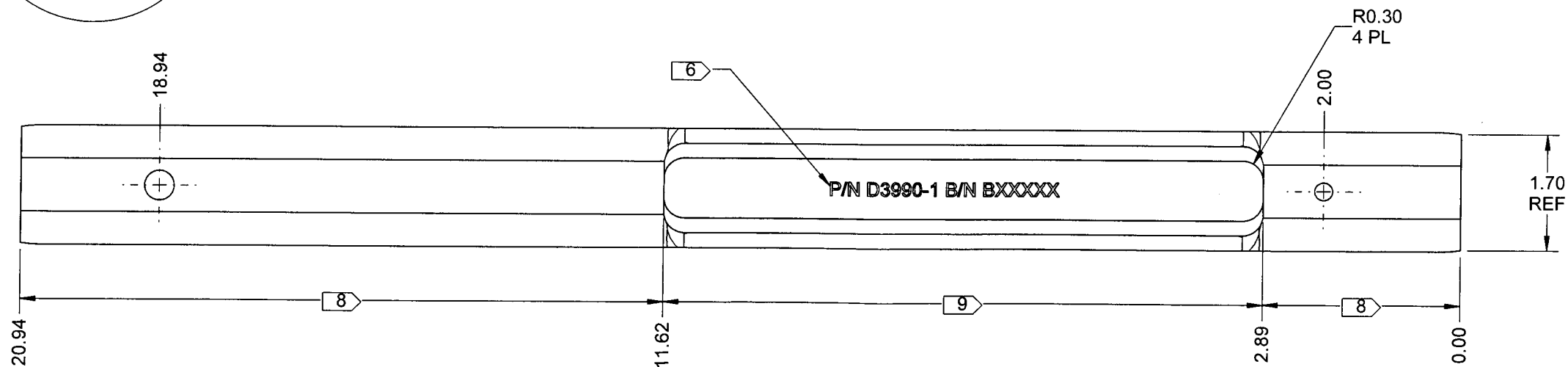
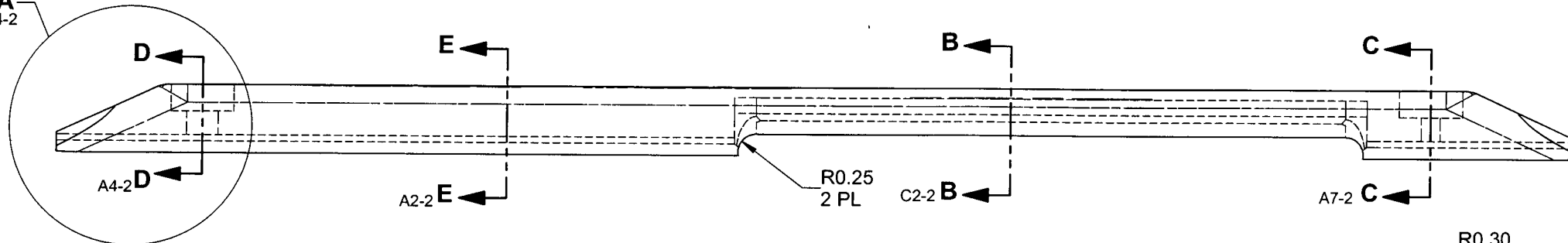


DETAIL A
C4-2

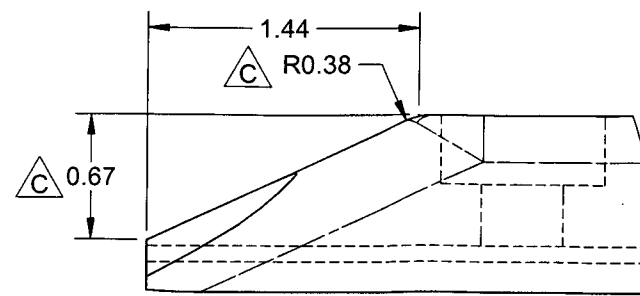
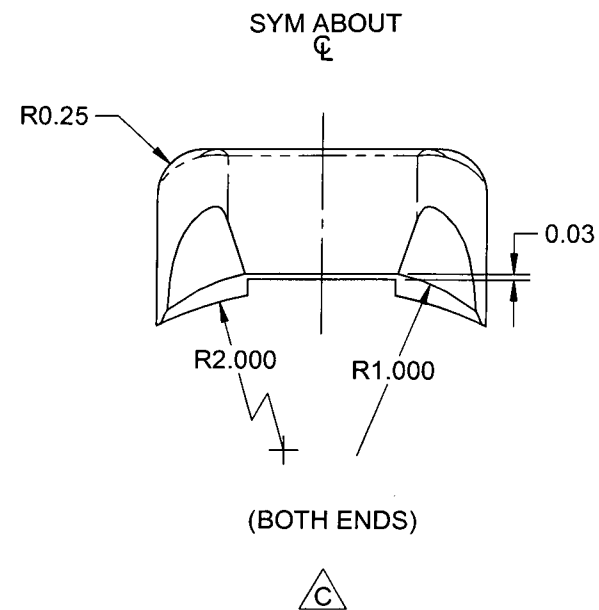


11 D3990-1 CABLE GUARD

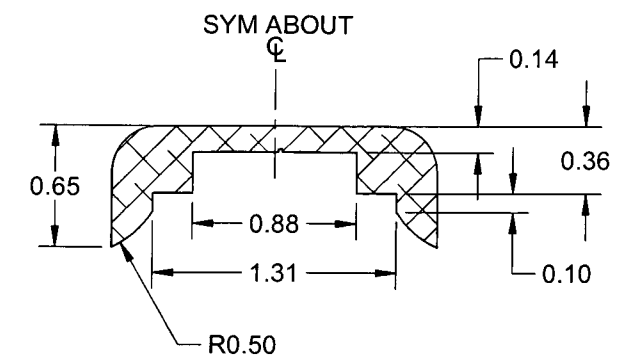
- NOTES:
- 1) MATERIAL: MAKE FROM BLACK UHMW
REF DART SPECIFICATION MUHMWB10
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D3990-1" AND B/N TO MAX DEPTH OF 0.015 AND MIN TOOL TIP RAD 0.25
 - 7) WEIGHT: 0.63 lbs
 - 8) MACHINE CONSTANT SECTION E-E, EXCEPT FOR DETAIL A
 - 9) MACHINE CONSTANT SECTION B-B, EXCEPT FOR TRANSITIONS
 - 10) ENGRAVE "DART" LOGO ON UPPER SIDE TO MAX DEPTH OF 0.015 AND MIN TOOL TIP RAD 0.25, 2 PL
 - 11) BLEND OUT ALL TOOL MARKS AFTER MACHINING

C	SEE SHT 2 DETAIL A. FILLETS LEADING AND TRAILING EDGE OF PART BLENDED FOR SMOOTH TRANSITION. NOTE 11 ADDED.	AJS	12.01.23
B	SEE SECTION E-E, ZONE B4-2 0.25 RAD ADDED.	AJS	11.11.10
A	NEW ISSUE	HS	09.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3990	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CABLE GUARD	NTS
DATE	12.01.23	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

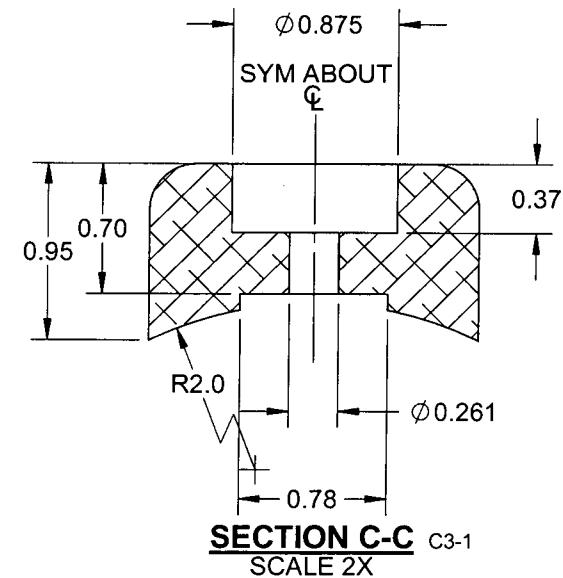
RELEASE
2012-01-24



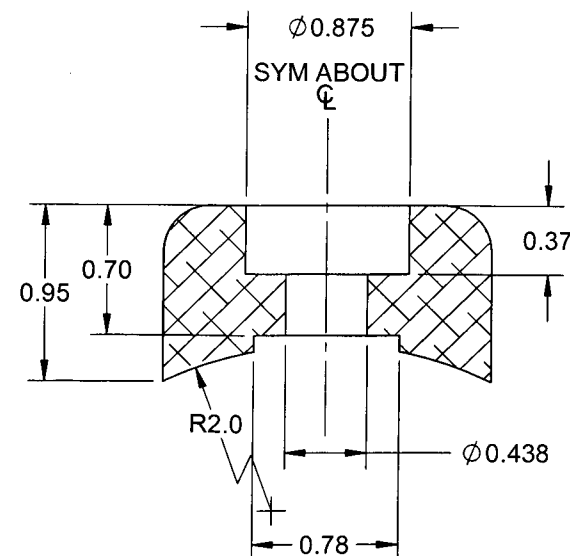
DETAIL A C8-1
SCALE 2X
(BOTH ENDS)



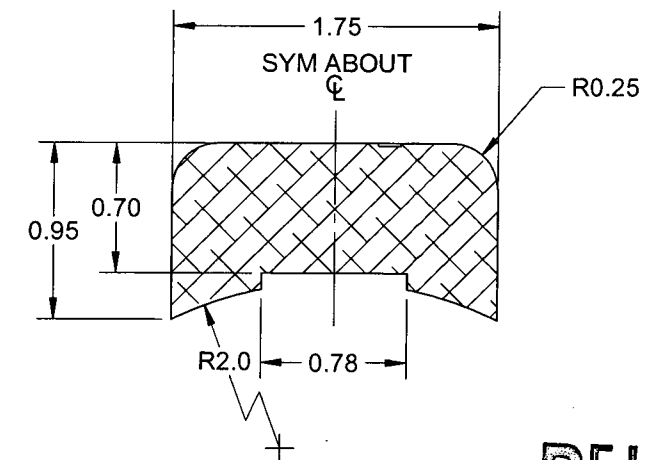
SECTION B-B A4-2
SCALE 2X



SECTION C-C C3-1
SCALE 2X



SECTION D-D C8-1
SCALE 2X



SECTION E-E C6-1
SCALE 2X

RELEASED
2012-01-24

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DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3990	SHEET 2 OF 2
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